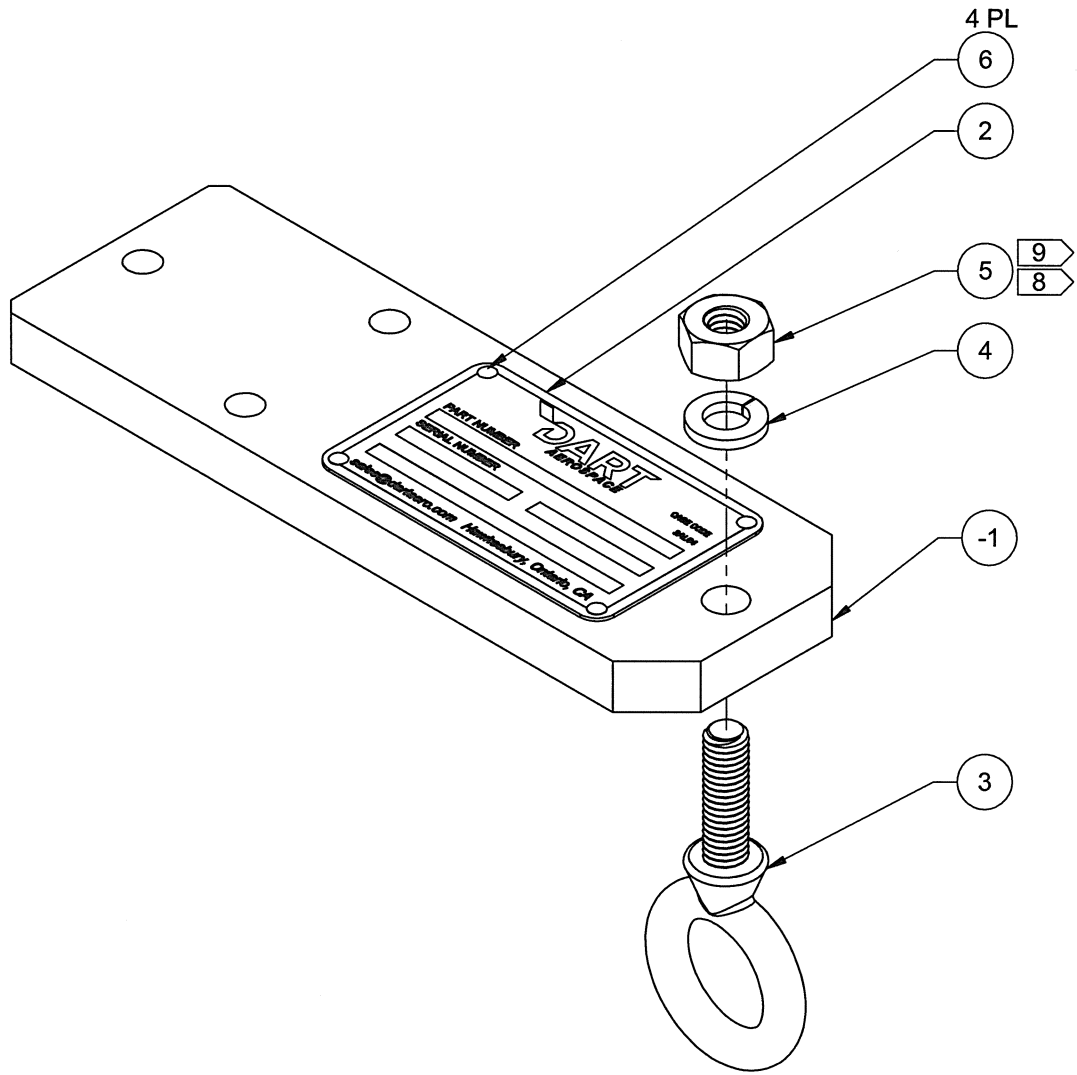


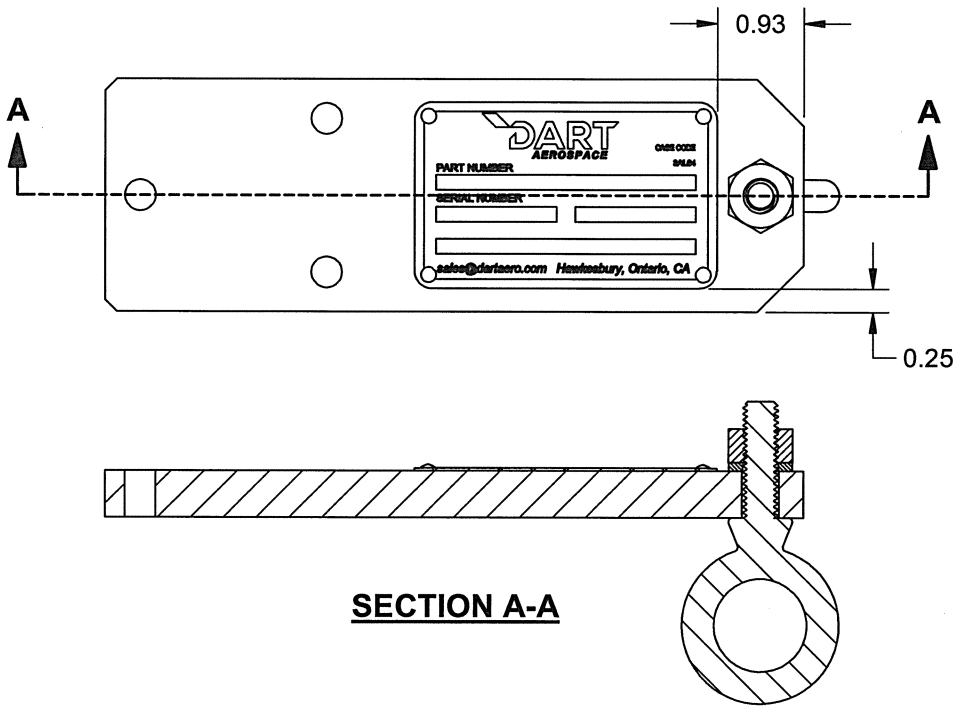
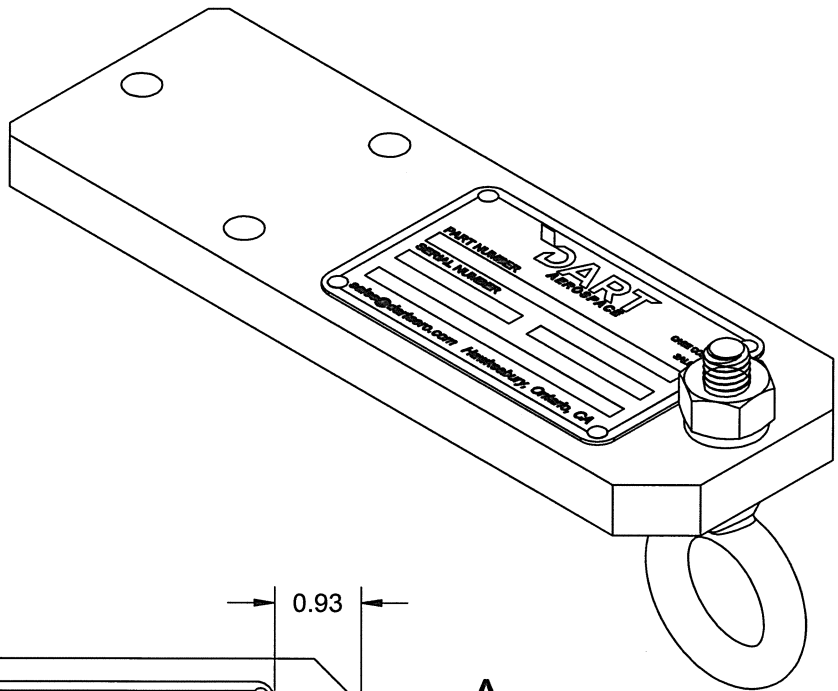
ITEM #	QTY	PART #	PART TITLE
-1	1	RB6889888-F01-1	PLATE
2	1	RB41011	DART PLACARD
3	1	McMaster#3049T720 OR EQUIV	LOW-TEMPERATURE EYEBOLT WITH SHOULDER FOR LIFTING 3/8"-16 THREAD
4	1	McMaster#91104A031 OR EQUIV.	STEEL ZINC YELLOW SPLIT LOCK WASHER 0.385" ID. X 0.680" OD. X 0.094" THK.
5	1	McMaster#94485A029 OR EQUIV	GRADE 7 STEEL EXTRA-WIDE HEX NUT 3/8"-16
6	4	McMaster#90081A074 OR EQUIV	ZINC PLATED STEEL SCREW NAILS SIZE #2 X 1/8" LG.




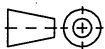
RB6889888-F01 C-30 ENGINE LIFT TESTER

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- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH:
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 3 THEN ASSEMBLE WITH ITEM 5, AND REMOVE EXCESS
 - 9) TORQUE ITEM 5 TO 33-45 FT-LBS
 - 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



SECTION A-A

A	SEE PREVIOUS PDF FOR OLDER REV TEMPLATE UPDATED PER DART HBY STANDARDS ITEM -01 CHANGED FOR ITEM -1 ITEM - 1 DIMENSION (.50) CHANGED FOR 0.50, DIMENSION Ø.386 CHANGED FOR Ø0.397, MATERIAL 1018 CHANGED FOR 4140, NOTES ON PAGE 1 ADDED, POSITION OF PLACARD ADDED		19-674	VM
REV.	DESCRIPTION		ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VM			
CHECKED	VM	TOOL PART # RB6889888-F01		REV. A
MFG. APPR.	DP			SHEET 1 OF 2
APPROVED		TITLE	SCALE NTS	
DATE 4/2/2019		C-30 ENGINE LIFT TESTER		
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